

PRODUCT/PROCESS CHANGE NOTIFICATION

PCN APG-BOD/07/2305 Notification Date 02/26/2007

Mold Compound Change on TO-220 (ShenZhen) for VIPower Products.

BOD - CAR BODY

Table 1. Change Identification

Product Identification (Product Family/Commercial Product)	see enclosed
Type of change	Package assembly material change
Reason for change	To improve quality and Service
Description of the change	In order to improve Quality and Service has been implemented on VIPower TO-220 products the change of molding compound from Kyocera KE-300SH to Samsung CHEIL SI7200DXC.
Product Line(s) and/or Part Number(s)	See attached
Description of the Qualification Plan	See attached
Change Product Identification	data-code
Manufacturing Location(s)	1]St Shenzhen -China

Table 2. Change Implementation Schedule

Forecasted implementation date for change	01-Jun-2007
Forecasted availability date of samples for customer	30-Mar-2007
Forecasted date for STMicroelectronics change Qualification Plan results availability	19-Feb-2007
Estimated date of changed product first shipment	01-Jun-2007

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Table 3	3. L	ist of	Attac	hments
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Customer Part numbers list	
Qualification Plan results	

Customer Acknowledgement of Receipt	PCN APG-BOD/07/2305
Please sign and return to STMicroelectronics Sales Office	Notification Date 02/26/2007
□ Qualification Plan Denied	Name:
□ Qualification Plan Approved	Title:
	Company:
□ Change Denied	Date:
□ Change Approved	Signature:
Remark	

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DOCUMENT APPROVAL

Name	Function	
Russo, Alfio	Division Marketing Manager	
Aparo, Sebastiano	Division Product Manager	
Parrino, Emanuele	Division Q.A. Manager	

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PRODUCT/PROCESS CHANGE NOTIFICATION ®

CAR BODY DIVISION - VIPower Business Unit - Catania

Subject: Molding Compound Change on TO-220 Package (Assembly Plant ShenZhen) For VIPower Products.

INVOLVED P&L FAMILY: 30

WHAT: Looking at the continuous improvement approach in terms of quality and service, has been implemented on TO-220 package assembled in ShenZhen - China - (for VIPower products) the change of molding compound from Kyocera KE-300SH to Samsung CHEIL SI7200DXC.

WHY: The change is done in order to improve the cycle time and quality.

WHO: All customers using the following commercial products:

16230897

16230897-E

VNP14N04

VNP14N04-E

VNP10N07

VNP10N07-E

VN1160T

VN1160T-E

VN580T-E

VNP35NV04

VNP35NV04-E

VNP14NV04

VNP14NV04-E

WHEN: The change will be implemented in according to the following scheduling:

- Samples will be available on wk13/2007.
- Qualification report: Reliability report included to this PCN.
- Start production: on wk22/2007.
- -1st shipment: wk22/2007, but, according to Jedec standard we are available to supply new production parts prior to stated ship date, upon Customer/s approval.

WHERE: The plant involved in this change is ST ShenZhen (China).



Automotive Product Group - Car Body Division AEC Q100 Rev.F Qualification Plan Results

Object: New molding compound Samsung Cheil SI7200DXC

Device: VNP14NV04 (VN7801)

Process: VIPower M0-3 Maskset: NVN78_3 Die Size: 3.54 * 2.54 mm Package: TO-220 Fab: L1 Catania, Italy - AMK6 Ang Mo Kio (Singapore)

Assy: Shenzen (China)

Test: Shenzen (China)

Reliability: Catania (Italy)

PPAP Lev:3

Customer:

Various

ST Approved:

E. Parrino

APG Q&R Catania Mng - Car Body Division

AEC#	Test Name	STM Test Conditions	Sample Size/ Lots	Results Fails/SS/Lots	Comments
2	HTOL High Temp Op Life	Ta=125C, Vcc=28V for 1000 hours	77/3	0/77/3	
3	HTB High Temp Bake	Ta=150°C for 1000 hour. TST before and after at room and hot temperatures.	77/3	0/77/3	
4		Preconditioning at Jedec Level 3, store 192 hours at Ta=30°C, RH=60%, IR reflow (3 times) at 260°C			All prior to AC,THB,TC
5	THB Temp Humidity Bias	Ta=85°C, RH=85%, Vcc=24V	77/3	0/77/3	
6	AC Autoclave	Ta=121°C, Pa=2atm for 96 hours	77/3	0/77/3	
7	TC Temp Cycling	Ta=-65°C +150°C for 500 cycles	77/3	0/77/3	
	TF Thermal Fatigue	?TC=105°C, Pd=4.8W for 10000 cycles	77/3	0/77/3	STM additional test
13	EV External Visual	External Visual Inspection. All qualification devices submitted for testing.	All units	All units	
	,	Per case outline. See applicable JEDEC standard outline and individual device spec for significant dimensions and tolerances. Ppk >= 1.66 or Cpk >= 1.33	30/1	0/30/1	
23	,	Per JB102. Perform 8 hour steam aging prior to testing (1 hour for Au-plated leads).	15/3	0/15/3	

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