

# PRODUCT/PROCESS CHANGE NOTIFICATION

PCN MMS-SNV/07/2578 Notification Date 05/29/2007

ST Shenzhen new and additional assembly and test plant for the 2Kbit serial I2C bus EEPROM family for DIMM Serial Presence Detect in TSSOP8 package

**SNV - MEMORY** 

## **Table 1. Change Identification**

Product Identification (Product Family/Commercial Product)	2Kbit serial I†C bus EEPROM family for DIMM Serial		
Type of change	Package assembly location change		
Reason for change	Additional source and production capacity increase		
Description of the change	TSSOP8 new and additional assembly and test plant		
Product Line(s) and/or Part Number(s)	See attached		
Description of the Qualification Plan	See attached		
Change Product Identification	Assembly country and plant ID		
Manufacturing Location(s)			

## **Table 2. Change Implementation Schedule**

Forecasted implementation date for change	01-Aug-2007
Forecasted availability date of samples for customer	04-Jun-2007
Forecasted date for <b>STMicroelectronics</b> change Qualification Plan results availability	01-Aug-2007
Estimated date of changed product first shipment	01-Aug-2007

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Table 3. List of At	ttachments
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Customer Part numbers list	
Qualification Plan results	

Customer Acknowledgement of Receipt	PCN MMS-SNV/07/2578
Please sign and return to STMicroelectronics Sales Office	Notification Date 05/29/2007
□ Qualification Plan Denied	Name:
□ Qualification Plan Approved	Title:
	Company:
□ Change Denied	Date:
□ Change Approved	Signature:
Remark	

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# **DOCUMENT APPROVAL**

Name	Function
Poli, Christian	Division Marketing Manager
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# PRODUCT / PROCESS CHANGE NOTIFICATION

# ST Shenzhen new and additional assembly and test plant for the 2Kbit serial I2C bus EEPROM family for DIMM Serial Presence Detect in TSSOP8 package.

## What is the change?

The 2Kbit serial I<sup>2</sup>C bus EEPROM family for DIMM Serial Presence Detect products assembled and tested in TSSOP8 package in ST Muar (Malaysia) and Amkor (Philippines) subcontractor will now also be assembled and tested in a new assembly and test line located in ST Shenzhen (China).

### Why?

The strategy of the STMicroelectronics Memory division is to support the growth of our customers on a long-term basis. In line with this commitment, the qualification of the ST Shenzhen (China) assembly and test plant will secure an additional source. It will also increase the production capacity and throughput, reduce the lead-time and consequently improve the service to our customers.

#### When?

The assembly and test will ramp up in July 2007 and shipments could start from August 2007 onward

#### How will the change be qualified?

It will be qualified using the standard STMicroelectronics Corporate Procedures for Quality and Reliability.

The Qualification Report QREE0705 will be available in August 2007.

#### How can the change be seen?

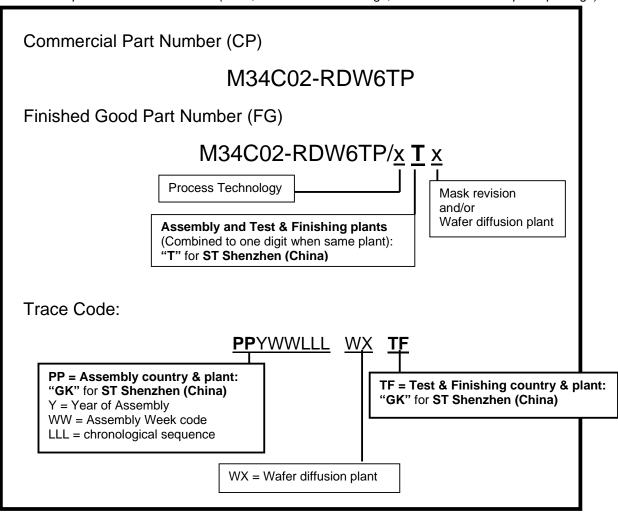
#### - BOX LABEL MARKING

On the BOX LABEL MARKING, the change is visible inside the Finished Good Part Number: The combined digit for **Assembly and Test & Finishing plants** identifiers (same plant) is "**T**" for **ST Shenzhen (China)**.

The change is also visible inside the Trace Code:

The Assembly country & plant (PP) and the Test & Finishing (TF) identifiers are "GK" for ST Shenzhen (China).

→ Example for M34C02-RDW6TP (2Kbit, 1.8V to 5.5V Vcc range, TSSOP8 RoHS\* compliant package)



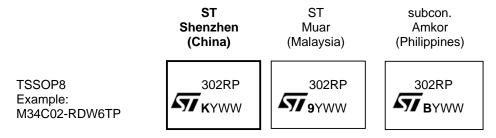
\*RoHS: Restriction of the use of certain Hazardous Substances in electrical and electronic equipments

## How can the change be seen?

### - DEVICE MARKING

On the DEVICE MARKING, the change is visible on the top side marking, inside the second line of the trace code (PYWW):

The **Assembly Country & plant** identifier is "**K**" for **ST Shenzhen (China)**, the identifier being "9" for ST Muar (Malaysia) and "B" for Amkor (Philippines) subcontractor.



The traceability for each device is as follows:

P = Assembly country and plant:

→ "K" for ST Shenzhen (China)

Y = Last digit of the Year of Assembly

WW = Assembly Week code

# **APPENDIX A - Product / Process Change Notification**

<b>Product family / Commercial products:</b> 2Kbit serial I <sup>2</sup> C bus EEPROM family fo Serial Presence Detect		
Customer(s):	All	
Type of change:	TSSOP8 new and additional assembly and test plant	
Reason for the change:	Additional source and production capacity increase	
Description of the change:	TSSOP8 new and additional assembly and test plant	
Forecast date of the change:	August 2007	
Forecast availability date of qualification sample for the customer(s):	Starting Week 23 / 2007	
Forecast date for the internal STMicroelectronics change, Qualification report availability:	August 2007	
Marking to identify the changed product:	Assembly country and plant ID	
Description of the qualification program:	Standard ST Microelectronics Corporate Procedures for Quality and Reliability	
Product Line(s) and/or Part Number(s):	M34C02-LDW6TP (*) M34C02-RDW6TP M34E02-FDW1TP	
Manufacturing location:	ST Shenzhen (China)	
Estimated date of first shipment:	August 2007 (or earlier upon customer approval)	
Division Product Manager: B. RODRIGUES	Date:	
Group QA Manager: N. YACKOWLEW	Date:	

(\*) Product under termination, replaced by M34C02-RDW6TP. See PTN 2123, dated Oct. 2006

## **APPENDIX B: Qualification Plan**

TSSOP8 package

# using Strip test line in SHENZHEN plant

#### PRODUCT DESCRIPTION

		Devices to qualify	
Product name	M24512	M24128	M24C16
Process Diffusion	CMOSF8 RS8F - Rousset	F6S26DP CHAF - Chartered	F6SP36 AM6F – Ang Mo Kio

#### PACKAGE DESCRIPTION

BOM REFERENCE: not yet codified

Reference Description

Die attach material

Frame

New frame NiPdAu

Wire

Gold wire 0.8 mils

Molding compound

Sumitomo G700

#### **SIMILARITY**

Diffusion plants and process are already qualified in TSSOP8 package in Muar plant. M24C16 is the only vehicle which die is under qualification for fab transfer purpose.

#### **RELIABILITY**

Number of lots required by Product qualification:

		Devices to qualify	
Product name	M24512	M24128	M24C16
Process Diffusion Num of lots	CMOSF8 RS8F - Rousset 2	F6S26DP CHAF - Chartered 2	F6SP36 AM6F – Ang Mo Kio 2

A minimum of 3 lots is required for package qualification.

Package-related reliability tests

Test Procedure	Method	Test Conditions	Criteria
Preconditioning	AEC - Q100 - J-STD-020C	Level 1	0 fail
Pressure Pot	AEC - Q100 - JA 102 JESD22-A102	121°C, 2atm, 100% RH, 168 hrs	0/80
Temperature and Humidity Bias	AEC - Q100 - JA 101 JESD22-A101	85°C, 85% RH, 5.5V, 1000 hrs	0/80
High Temperature Bake	AEC – Q100 JA 103 JESD22-A103B	150°C, 1000hrs	0/80
Temperature Cycling	AEC - Q100 - JA 104 JESD22-A104B	-65°C / 150°C, 1000 cycles	0/80
Thermal Shock	Mil Std 883 Method 1011B JESD22-A106B	-55°C / 125°C, 200 shocks	0/25
Electrostatic Discharge CDM	AEC-Q100-011	Charge Device Model (Field Induced CDM): Up to 1500V (step 250V)	0/18



# **APPENDIX C: BOM COMPARISON**

Line location	ST SHENZHEN	ST MUAR	AMKOR
Package	TSSOP8	TSSOP8	TSSOP8
Package size	See POA ref 0079397	See POA ref 0079397	See POA ref 0079397
Lead frame material	Copper (Matrix)	Copper (Matrix)	Copper (Matrix)
Die attach material	Silver epoxy	Silver epoxy	Silver epoxy
Туре	glue Ablestick 8390	glue Ablestick 8390	glue Ablestick 8290
Manufacturer	Ablebond	Ablebond	Ablebond
Bonding wire / Method	Gold 0.8 mil, Ball bond	Gold 0.8 mil, Ball bond	Gold 0.8 mil, Ball bond
Mold compound type	G700K	184-3	G700K
Mold compound	Sumitomo	KMC	Sumitomo
manufacturer			
Lead finish	Pre Plated Frame:	Pre Plated Frame:	Pre Plated Frame:
	NiPdAU	NiPdAU	NiPdAU





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# **Document Revision History**

Document Revision History		
Date Rev. Description of the Revision		
Apr. 19, 2007	1.00	Draft Document creation (C. POLI)

Used Source Documents		
Source document Title	Rev.:	Date:

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