

PRODUCT CHANGE NOTIFICATION PCN No: PCN-1043

Issue Date: 06/28/2024

Parts Affected		Old Rev.		New Rev.	
	FLP25-1.0		С		D
	FLP25-1.900		С		D
	FLP25-1.950		С		D
	FLP25-10.0		С		D
	FLP25-12.0		С		D
	FLP25-13.0		С		D
	FLP25-13.5		С		D
	FLP25-144.00		С		D
	FLP25-16.0		С		D
	FLP25-17.0		С		D
	FLP25-2.0		С		D
	FLP25-2.325		С		D
	FLP25-2.375		С		D
	FLP25-20.83		С		D
	FLP25-3.315		С		D
	FLP25-3.5		D		D
	FLP25-3.735		С		D
	FLP25-4.0		С		D
	FLP25-4.5		С		D
	FLP25-40.0		С		D
	FLP25-5.0		С		D
	FLP25-5.315		С		D
	FLP25-6.0		С		D
	FLP25-8.0		С		D
	PM7-C2031-10.00		A		В
	PM7-C2031-18.00		A		В

These changes have been reviewed and approved by Bivar management per Bivar Procedure: Engineering Change Order and Part Change Notification, SOP-040, SOP-ENG-045

Please contact Bivar Inc. at www.bivar.com/contact or speak to a Bivar representative for any questions or support requirements within 30 days of issue date.



PRODUCT CHANGE NOTIFICATION PCN No: PCN-1043

Issue Date: 06/28/2024

Parts Affected	PM7-C2031-2.00	Old Rev.	A	New Rev.	В
	PM7-C2031-2.50	1	A		В
	PM7-C2031-20.00		A		В
	SMFLP25-1.00	1	С		D
	SMFLP25-10.0		С		D
	SMFLP25-12.0		С		D
	SMFLP25-16.0	C C C C C	С		D
	SMFLP25-2.5			D	
	SMFLP25-3.0 SMFLP25-3.5 SMFLP25-4.0 SMFLP25-5.0		С		D
			С		D
			С		D
			С		D
			С		D
	SMFLP25-6.0		С		D
	SMFLP25-60.0		С		D
	SMFLP25-7.0]	С		D
	SMFLP25-8.0		С		D
	SMFLP25-8.5		С		D

Change Will Affect:

This change will affect the product specifications.

Description of Change:

The drawing views and dimensions of the assembly product have been adjusted due to the updated lens cap component used. (c.f. new dimension on the drawing)

Effective Date of Change: June 28, 2024

Reason for Change: The changes made to the lens cap were intended to enhance the product's performance and quality.

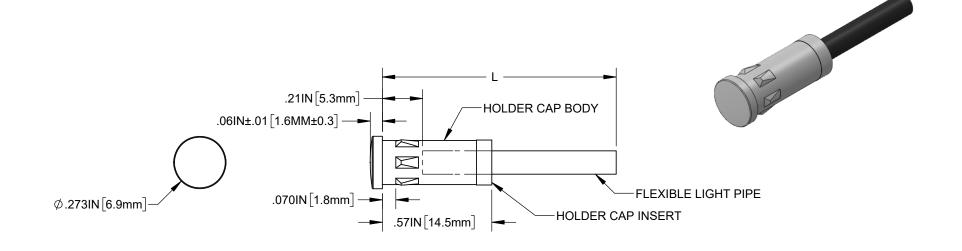
These changes have been reviewed and approved by Bivar management per Bivar Procedure: Engineering Change Order and Part Change Notification, SOP-040, SOP-ENG-045

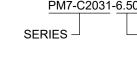
Please contact Bivar Inc. at www.bivar.com/contact or speak to a Bivar representative for any questions or support requirements within 30 days of issue date.

NOTES:

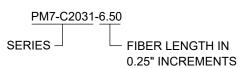
1. ALLOWABLE CUT LENGTH IN 0.25" INCREMENTS.

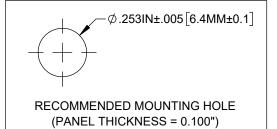
	REVISIONS					
REV.	DESCRIPTION	DATE	APPROVED			
Α	ENGINEERING RELEASE	4/20/2012	T.Y.			
В	ECO-1267: UPDATED COMPONENT DIMENSIONS	6/26/2024	A.V.			





EXAMPLE:





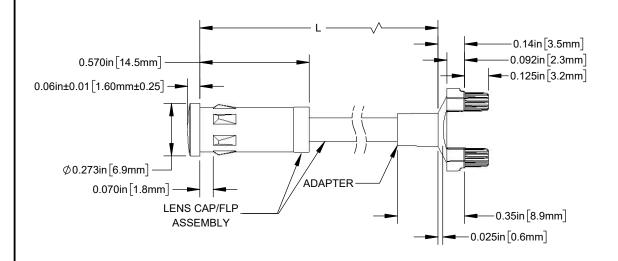
LENGTH (L)	TOLERANCE
2.50" ~ 16.00"	±0.05"
16.25" ~ 40.00"	±0.15"
40.25" ~ 80.00"	±0.30"
80.25" ~ 3,940.0"	±0.5%

CUSTOMER USE DRAWING

STANDARD TO (UNLESS OTHERWIS DECIMALS .X ± .1 .XX ± .02		ED) BIVINE CA 926			
.XXX ± .010	⊕ ⊡	TITLE: 7mm Circular Lens Flexible Light Pipe FLPS2031 Indicators			
DESIGNED: T. YIN	DATE: 4/20/2012	DRAWING NO: PM7-C2301-XX.XX B			REVISION:
REVISED: K. BARON	DATE: 6/26/2024	SHEET A CAGE CODE 32559			
		SCALE: 2	2:1	SHEET # 1	OF 1
D. ASHBY 6/26/2024 CAD GENERATED DOCUMENT, D			OO NOT MEASURI	DRAWING	

NOTES:

1. COMPONENTS SHIPPED NON-ASSEMBLED.



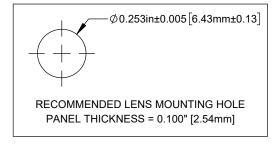
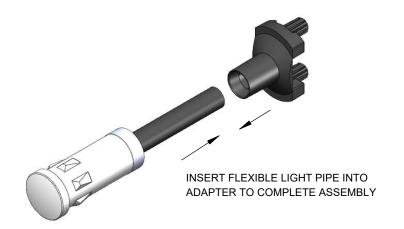
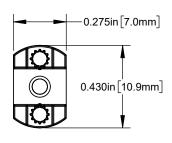


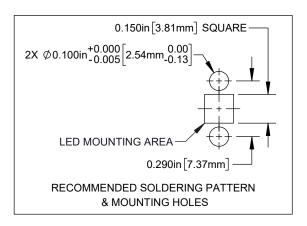
TABLE 1 - LENGTH				
LENGTH (L)* TOLERANCE				
1.00" - 16.00"	±0.05"			
16.1" - 40.00"	±0.15"			
40.1" - 80.00"	±0.30"			
80.1" - 3,940.00"	±0.5%			

*AVAILABLE IN 0.1" INCREMENTS



	REVISIONS					
REV.	DESCRIPTION	DATE	APPROVED			
Α	Engineering Release	9/14/2009	T.Y.			
В	Updated Table For Length "L"	11/14/2012	T.Y.			
С	ECO-1241: Updated Recommended Mounting Holes	4/24/2024	A.V.			
D	ECO-1267: Updated Component Dimensions	6/26/2024	A.V.			





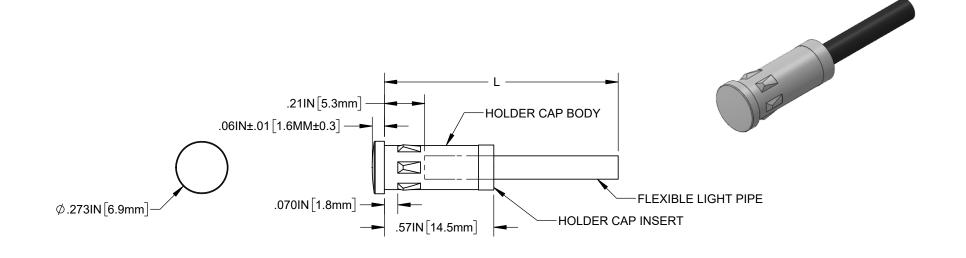
CUSTOMER USE DRAWING

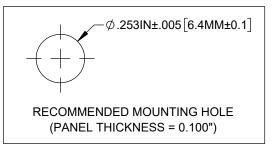
STANDARD TO (UNLESS OTHERWIS DECIMALS .X ± .1 .XX ± .02		BIVINE CA O			
.XXX ± .010	⊕ ⊡	TITLE:	P ASSEMBL' P ADAPTER,		
B. OLIVER	DATE: 9/14/2009	DRAWING NO: SMFLP25-X.X		-X.X	REVISION:
K. BARON	DATE: 6/26/2024	SHEET A		325	
CHECKED:	DATE:	SCALE: 2	2:1	SHEET # 1	OF 1
D. ASHBY	6/26/2024	CAD GENERATED DOCUMENT, DO NOT MEASURE DRAWI			DRAWING

NOTES:

1. ALLOWABLE CUT LENGTH IS UP TO 3 DECIMAL PLACES.

	REVISIONS		
REV.	DESCRIPTION	DATE	APPROVED
Α	ENGINEERING RELEASE	9/14/2009	T.Y.
В	UPDATED FIBER IN BOM	11/16/2012	T.Y.
С	ECO-1219: UPDATED LENS DIMENSIONS	8/22/2023	A.V.
D	ECO-1267: UPDATED COMPONENT DIMENSIONS	6/26/2024	A.V.





LENGTH (L)	TOLERANCE
0.750" ~ 16.000"	±0.050"
16.001" ~ 40.000"	±0.150"
40.001" ~ 80.000"	±0.300"
80.001" ~ 3,940.0"	±0.5%

CUSTOMER USE DRAWING

STANDARD TO (UNLESS OTHERWIS DECIMALS .X ± .1 .XX ± .02		4 THO	MAS, IRV	INE, CA. 926 FAX: (949) 951-3	
.XXX ± .010	⊕ ⊡	TITLE: LEN		_P ASSEMBL ROUND	Υ.
DESIGNED: B. OLIVER	DATE: 9/14/2009	DRAWING N		5-XX.X	REVISION:
REVISED: K. BARON	· -···-·		Α	325	
CHECKED:	DATE:	SCALE: 2	2:1	SHEET # 1	OF 1
D. ASHBY	6/26/2024	CAD GENERATED D	OCUMENT, E	O NOT MEASURE	DRAWING