

# Product Change Notification (PCN)



**N° LFPCN230926**

Date: September 26<sup>th</sup>, 2023

**Subject:     *PCN for E3 Power Modules Inhouse Assembly Location Transfer  
(Refer to the list of affected parts in page 5)***

**Dear Valued Customer,**

Littelfuse would like to notify you about the transfer of the backend manufacturing of our modules in E3 package to our Outsourced Semiconductor Assembly and Test (OSAT) factory in Laguna, Philippines.

This OSAT facility, a Littelfuse Back End partner since many years, build in mass production E3 products for Littelfuse already. This transfer refers to all our E3 products, which have only been built in our Lampertheim facility so far until now.

Our clear focus being to bring high levels of service to our customers and quality products to support future growth of the power semiconductor business.

Please find enclosed all details related to this PCN.

Important information for your attention and according to JEDEC STANDARD “JESD46”:

- Please acknowledge receipt of this PCN. In your acknowledgement, you can grant approval or request additional information.
- Littelfuse will assume the change is acceptable if no acknowledgement is received within 30 days from the date of this PCN. Lack of any additional response within 90 days of PCN issuance further constitutes acceptance of change.

Your prompt reply will help Littelfuse to assure a smooth and well executed transition. Your attention and response to this matter is greatly appreciated.

Thank you very much.  
Best Regards,







Mirko Vogelmann  
Product Manager  
Medium Power Modules  
[mvogelmann@littelfuse.com](mailto:mvogelmann@littelfuse.com)

Contact Information:	Contact your local Littelfuse Sales Partner or Mirko Vogelmann
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<b>SUBJECT OF CHANGE:</b>	E3 Bipolar and IGBT Power Modules OSAT Backend Assembly Location Transfer																									
<b>PRODUCTS AFFECTED:</b>	See page 5																									
<b>REASON OF CHANGE:</b>	Set the right balance for power modules assembly between internal and outsourced Back End facilities. Extend the E3 packages assembly being built in this facility additionally to other E3 products already built there.																									
<b>DESCRIPTION OF CHANGE:</b>	<b>ACTUAL SITE</b> Lampertheim, Germany	<b>TRANSFERRED SITE</b> Laguna, Philippines																								
<ul style="list-style-type: none"> <li>Marking (on parts)</li> </ul>																										
<ul style="list-style-type: none"> <li>Type of marking</li> </ul>	Laser marking	Laser marking																								
<ul style="list-style-type: none"> <li>Company Logo</li> </ul>	IXYS Logo 	Littelfuse IXYS Logo 																								
<ul style="list-style-type: none"> <li>UL Logo</li> </ul>	NO CHANGE																									
<ul style="list-style-type: none"> <li>Date code + Site Assy code</li> </ul>	YYWWX	YYWAM																								
<ul style="list-style-type: none"> <li>Catalog Part Number</li> </ul>	NO CHANGE																									
<ul style="list-style-type: none"> <li>2D Matrix</li> </ul>	36 characters <table border="1"> <tr><td>1st to 19th digit</td><td>Official product part number</td></tr> <tr><td>20th to 23rd digit</td><td>Date Code (YYWW)</td></tr> <tr><td>24th to 25th digit</td><td>Assembly line</td></tr> <tr><td>26th to 31st digit</td><td>Lot number</td></tr> <tr><td>32nd digit</td><td>Split lot / extra digit for future reference</td></tr> <tr><td>33rd to 36th digit</td><td>Individual module number within one lot</td></tr> </table>	1st to 19th digit	Official product part number	20th to 23rd digit	Date Code (YYWW)	24th to 25th digit	Assembly line	26th to 31st digit	Lot number	32nd digit	Split lot / extra digit for future reference	33rd to 36th digit	Individual module number within one lot	49 characters <table border="1"> <tr><td>1st to 25th digit</td><td>Official product part number</td></tr> <tr><td>26th to 31st digit</td><td>Date code (YYWW)</td></tr> <tr><td>32nd to 33rd digit</td><td>Assembly Line</td></tr> <tr><td>34th to 43rd digit</td><td>Lot Number</td></tr> <tr><td>44th digit</td><td>Extra digit for future reference</td></tr> <tr><td>45th to 49th digit</td><td>Individual Module number within one lot</td></tr> </table>	1st to 25th digit	Official product part number	26th to 31st digit	Date code (YYWW)	32nd to 33rd digit	Assembly Line	34th to 43rd digit	Lot Number	44th digit	Extra digit for future reference	45th to 49th digit	Individual Module number within one lot
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<ul style="list-style-type: none"> <li>Labelling (on packing)</li> </ul>																										
<ul style="list-style-type: none"> <li>Inner Box</li> </ul>																										
<ul style="list-style-type: none"> <li>Master/Outer Box</li> </ul>																										
<ul style="list-style-type: none"> <li>Bill of material</li> </ul>	NO CHANGE																									
<ul style="list-style-type: none"> <li>Electrical characteristics</li> </ul>	Electrical characteristics of qualification site matched to current production site																									
<ul style="list-style-type: none"> <li>Mechanical characteristics</li> </ul>	Mechanical characteristics of qualification site matched to current production site																									

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## RELIABILITY DATA SUMMARY:

- Qualification done on module part structurally representative to the whole E3 modules package family
- The acceptance defining criteria for type tests of this product family are detailed in: IEC 60747-6 Edition 3.0, clause 7.5.5, table 10

Results:	Test	Description	Conditions	Standard Use	# Lots	Qty /Lot	Result
MDMA900U1600PTEH							
1	HTRB	High Temp. Rev. Bias	1000hr., ≤125°C, 1120 V AC	IEC 60749-23	2	5	Passed
2	Humidity	High Temp. High Humidity Bias	1000hr., 85% rH., 85°C	IEC 60749-42	2	5	Passed
3	T/C	Temperature Cycling	100 cycles, -40°C/+150°C	IEC 60749-25	2	5	Passed
4	P/C	Power Cycling	20 000 cycles, ≤ 125°C, dT=80K	IEC 60749-34	2	5	Passed

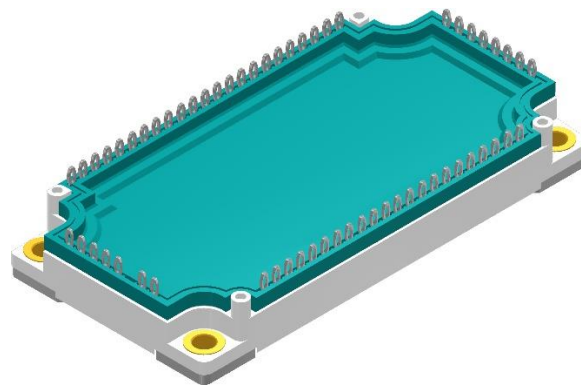
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## TIME SCHEDULE:

■ Parts availability:	<i>First evaluation samples scheduled for week 44 (October 30<sup>th</sup>) from Philippines</i>
■ Production ramp-up	<i>November 2023 (Week 44 onwards)</i>
■ Last Shipment:	<i>By end of October (Week 43) from assembly site in Lampertheim</i>
■ Last time buy:	<i>N/A - Any new orders will be processed through the new assembly site</i>



E3 package pressfit pin

(pin-out location is non representative to all topologies offered)

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**ASSESSMENT:**

- No influence in terms fit, form and function.
- No part number change.
- Data sheets remain unchanged.
- LF Qualification report available upon request.

**LIST OF AFFECTED E3 POWER MODULES (See Note below):**

	<b>Littelfuse SAP part number</b>	<b>Catalog part number</b>
1	MDMA450U1600PT-PC	MDMA450U1600PTEH-PC
2	MDMA660U1600PTEH	MDMA660U1600PTEH
3	MDMA660U1600PT-PC	MDMA660U1600PTEH-PC
4	MDMA900U1600PTEH	MDMA900U1600PTEH
5	MDMA900U1600PT-PC	MDMA900U1600PTEH-PC
6	MDNA600U2200PT-PC	MDNA600U2200PTEH-PC
7	MIXA80W1200PTEH	MIXA80W1200PTEH
8	MIXG120W1200PTEH	MIXG120W1200PTEH
9	MIXG180W1200PTEH	MIXG180W1200PTEH
10	MIXG180W1200PT-PC	MIXG180W1200PTEH-PC
11	MIXG240W1200PTEH	MIXG240W1200PTEH
12	MIXG240W1200PT-PC	MIXG240W1200PTEH-PC
13	MIXG240W1200PZ-PC	MIXG240W1200PZTEH-PC
14	MIXG240W1200PZTEH	MIXG240W1200PZTEH
15	MUBW50-17T8-PFPC	MUBW50-17T8-PFPC
16	MUBW75-17T8-PFPC	MUBW75-17T8-PFPC

**NOTE:** This PCN is related to E3 power modules only. The first PCN was released to E2 Bipolar modules and third one related to E2 IGBT modules will be edited soon.

Customer information:

Forward-looking statements are intended to provide information about our expected future operations. These statements are not promises or guarantees, particularly with respect to any timelines provided in the schedule. All terms of delivery and rights to technical changes are subject to alteration by Littelfuse.