

御中		Issue No. / 発行№ : PC-0029850			
		Issue date / 発行日 : 2023/2/7			
工程変更連絡書 Process Change Notice		ヒロセ電機株式会社 郡山工場 品質管理課 Koriyama Factory, Quality control section, Hirose Electric Co., Ltd.			
		承認 (Approval)	査閲 (Review)	作成 (Created by)	
		塚本 Tsukamoto	稲垣 Inagaki	野内 Nouchi	
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貴社品番/Customer's product number		弊社品番/Product number by Hirose			
		680-1016-3 05 (See attachment 1)			
DF22-4P-7.92DSA(05) (See attachment 1)		弊社品名/Product name by Hirose			
		DF22-4P-7.92DSA(05) (See attachment 1)			
Change 1	区分 Type	Assembly method change	理由 Reason	To improve productivity	
	区分 Type	Packaging bag size change	理由 Reason	To improve productivity	
Change 2	区分 Type	Packaging bag size change	理由 Reason	To improve productivity	
	区分 Type	Packaging bag size change	理由 Reason	To improve productivity	
変更前 Before the change		変更後 After the change		影響範囲 The scope that will be affected.	
Produced by hand assembly		To be produced by automatic assembly machine		The order of the process and quality control items will remain the same, but all assembly equipment will change. An evaluation will be conducted to ensure that there is no impact from the change. Since there will be no change in contacts and cases, the differences in appearance will be the font and position of the lot marking (see Attachment 2). Also, since packaging will be automated, the size will be changed due to the	
Packaging bag size 1 6 0 x 2 6 0 mm		Packaging bag size 200 x 350 mm Without "HRS" mark (see Attachment 2) *Bags for automatic packaging machines will be used.			
		・外観の変更 Appearance		無 No change	
		・含有物質変更 Containing substance		無 No change	
日程 Schedule		Feb.1	Mar.1	Apr.1	May 1
工程整備 Preparation of process		→			
標準類の整備 Preparation of standards, etc.		→			
トライ / Trial		→			
作業教育 Training on operators		→			
製品評価試験 Product evaluation test			→		
サンプル提出 Submission of sample			→		
初品検査結果提出 Submission of the initial product inspection result			→		
量産納入予定日 Scheduled delivery date of mass production products		2023年5月予定 Scheduled in May, 2023			備考 Remarks
変更計画可否回答希望日 Date of your acknowledgement		2023年2月28日 February 28, 2023			

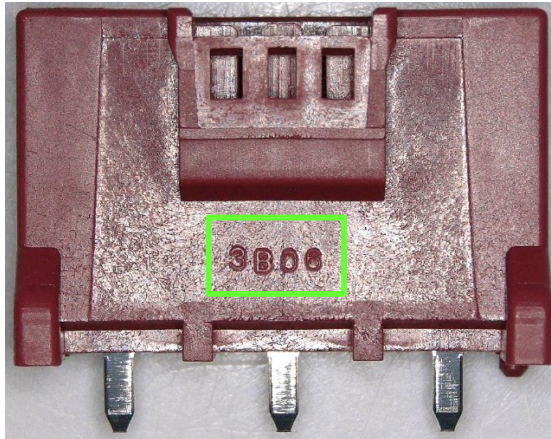
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ヒロセ電機株式会社 行き To: Hirose Electric Co., Ltd.		貴社名 : Customer's company name:	
変更計画可否回答書 Answer to the change plan notification (approval)	製品名 Product name :	DF22-4P-7.92DSA(05) (See attachment 1)	ご判定日 Judgment day
	変更内容 Content of change :	Assembly method change Packaging bag size change	ご担当者 Person in charge
変更計画可否 Approve or Not approve for the change:	承認 Approved	否認 Not approved	条件付 Conditionally approved
必要提出資料、その他指示事項 Required materials for submission / other directions			

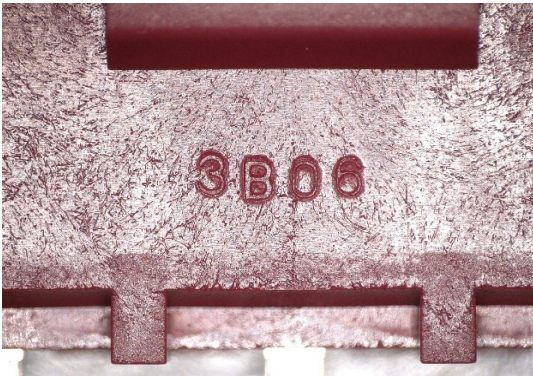
Target product list

Product code	Product name by Hirose
CL0680-1016-3-05	DF22-4P-7.92DSA(05)
CL0680-1016-3-53	DF22-4P-7.92DSA(53)
CL0680-1017-6-53	DF22-5P-7.92DSA(53)
CL0680-1037-3-05	DF22R-2P-7.92DSA(05)
CL0680-1037-3-53	DF22R-2P-7.92DSA(53)
CL0680-1038-6-53	DF22R-3P-7.92DSA(53)
CL0680-1039-9-53	DF22R-4P-7.92DSA(53)
CL0680-1040-8-53	DF22R-5P-7.92DSA(53)
CL0680-1042-3-05	DF22L-2P-7.92DSA(05)
CL0680-1042-3-53	DF22L-2P-7.92DSA(53)
CL0680-1043-6-05	DF22L-3P-7.92DSA(05)
CL0680-1043-6-53	DF22L-3P-7.92DSA(53)
CL0680-1044-9-05	DF22L-4P-7.92DSA(05)
CL0680-1044-9-53	DF22L-4P-7.92DSA(53)
CL0680-1045-1-53	DF22L-5P-7.92DSA(53)

Lot marking font



Existing product via. hand assembly



After-change product via. automatic assembly machine



Packaging bag

Existing product: Packaging bag (160 × 260mm)



After-change product: Packaing bag (200 × 350mm) / No mark of "HRS"

