

Engineering Change Request

Part No. <u>86, 99, 54</u> Rev. <u>E</u>	ECR No. <u>16-058</u>
Part Name <u>BATTERY CLIP</u> P/O No. _____	Date <u>10.06.16</u>
Req./Job No. & (Cust.) _____	MQR No. _____

Description of Problem:

See Attached

the production team has a problems to maintain angle $5^{\circ} \pm 1^{\circ}$

Recommended Solution:

P/N 86, p/n 99 , p/n 54 HAS BEEN REVISED TO REV. E
 On manufacturing drawing change dimension $5^{\circ} \pm 1^{\circ}$ to $5^{\circ} + 2^{\circ} / - 1^{\circ}$
 On customer drawing change general angel tolerance to $\pm 2^{\circ}$, was $\pm 1^{\circ}$

Recommended Disposition of Parts:

Originator: _____ Dep't _____ Signed _____ Date 10.06.16

Required Distribution:

- Engineering
 Quality Control
 Purchasing
 Manufacturing/Supplier

Chief Engineer:

Approved Remarks: _____
 Rejected
 Drawing Attached
 Signed _____ Date _____

Document Control:

Change Incorporated Signed NATASHA T. Date 10.06.16